Amendments to the specification:

Please replace paragraph [0001] with the following amended paragraph:

CROSS REFERENCE TO RELATED APPLICATION

[0001] This application is a divisional of USSN 10/127,160, filed 4/19/2002, which is a continuation-in-part of U.S. Application Serial No. 10/014,649 entitled "Continuous Pressure Molten Metal Supply System and Method" filed December 11, 2001, and now issued as U.S. Patent No. 6,536,508, and a continuation-in-part of U.S. Application Serial No. 09/957,846 entitled "Injector for Continuous Pressure Molten Metal Supply System" filed September 21, 2001, and now issued as U.S. Patent No. 6,505,674, and which claim the benefit of U.S. Provisional Application Serial No. 60/284,952 entitled "Method and Apparatus for Extruding Metal" filed April 19, 2001, which is incorporated herein in its entirety.